



Dart Aerospace Ltd.
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646.3301

Job Sheet 200986



Part No: 646.3301

Job Qty: 5 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 10/28/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG 646.3300 REV.A IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER DWG
NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	10/28/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		JAN 27 2020
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



Container No: S250764



Part: 646.3301

Job No: 200986

Serial No/Batch: S250764

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 01/27/20

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					Packaging 1 - 27	
					Packaging 1 - 28	
					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	Small Fab - 2 - B4B	5 pcs	10/28/19	0.00 6.94	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JAN 28 2020
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
130	QC 5	5 pcs	10/28/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	JAN 29 2020
					QC 5 - 9	DAS 68 9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	5 pcs	10/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	CCO 18 JAN 29 2020
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	5 pcs	10/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

JAN 29 2020

Part Op 110 - Pick Kit

Descriptions: **120** - Small Fab - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. exp. date: 8/21/07 - exp 01/21.

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CCK022 646.3310	LH Half - Upper Cutter Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8223151
CCK022 646.3311	RH Half - Upper Cutter Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8224197
CCK015A 646.3312	Center Plate	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8222136
CCK023A 646.3313	Upper Guide	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8222200
CCK102 646.3314	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8193366
CCK102 646.3315	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8190730
CCK102 646.3316	Blade	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	8192284
ST349 AN3-12A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	8166926
ST349 AN3-14A	Bolt	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	8129000
ST303 MS21042L08	Nut <i>* over 007</i>	90 Ea (18 ea)	110-Packaging 1 - Pick Kit	8250462
ST303 MS21042L3	Nut	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	8243985
GA015 MS27039-08-19	Screw	90 Ea (18 ea)	110-Packaging 1 - Pick Kit	8235462
ST262 NAS1149F0332P	Washer (AN960-10L)	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	8228841
ST263 NAS1149FN832P	Washer (AN960-8)	180 Ea (36 ea)	110-Packaging 1 - Pick Kit	8126368-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3310	5	4	0
	646.3311	5	6	0
	646.3312	5	6	0
	646.3313	5	2	0
	646.3314	5	15	0
	646.3315	5	17	0
	646.3316	5	18	0
	AN3-12A	10	144	0
	AN3-14A	5	184	0
	MS21042L08	90	734	0
	MS21042L3	15	1,739	0
	MS27039-08-19	90	738	0
	NAS1149F0332P	30	1,727	0
	NAS1149FN832P	180	1,819	0

Part Specifications

Specifications could not be found.

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